

# Katalog náhradních dílů pro průmyslový šicí stroj

# GARUDAN®

Příslušenství NT67-serie  
**CV010A, CV010B, CV010C, CV010M**  
**SV003, TC012, PFE04, OPTION**



ANITA B s.r.o.

Hliníky 2068

680 01 Boskovice

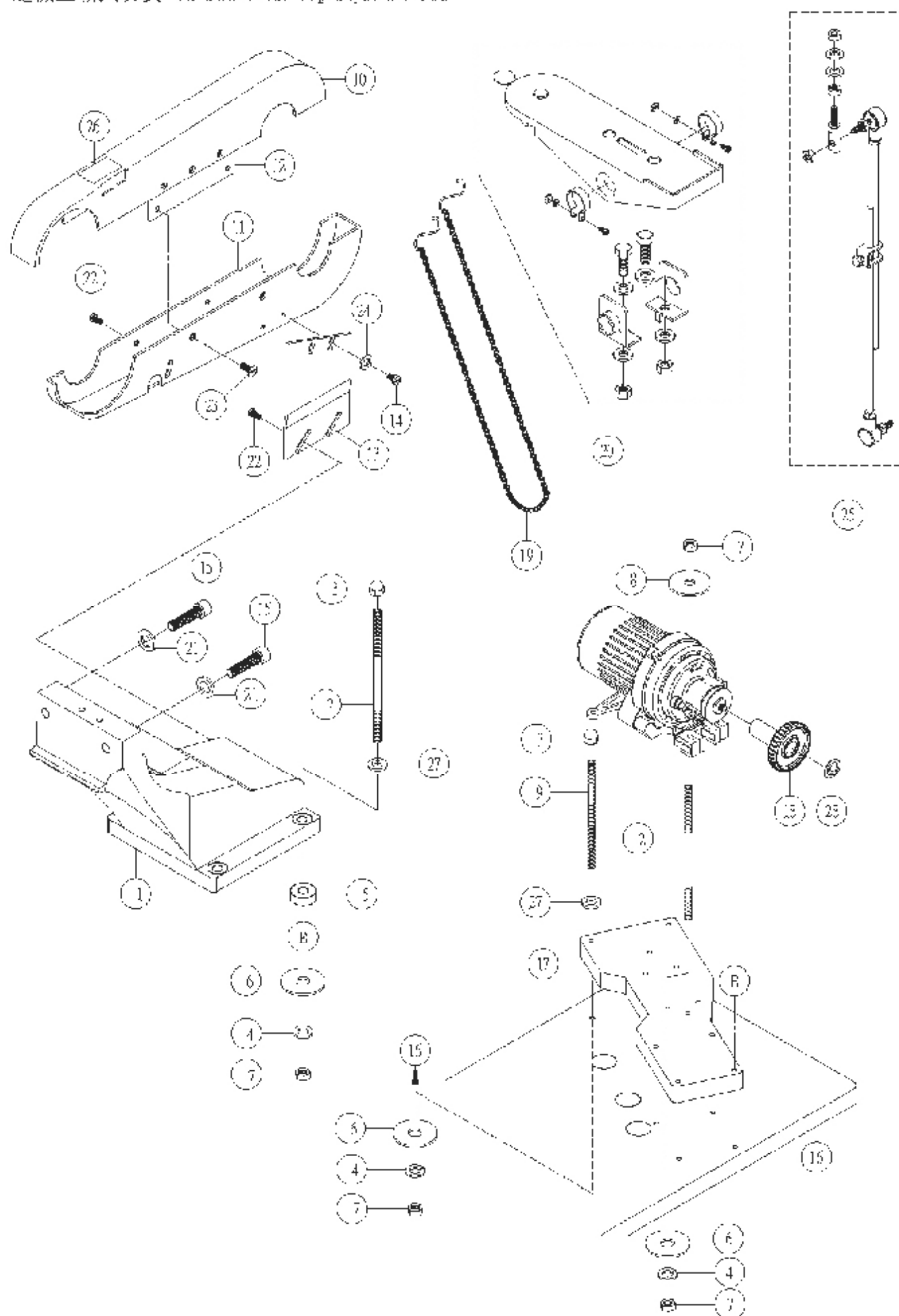
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縫機上載式安裝 TT-S11 Table Top-Style TT-S11



## 縫機上載式安裝 TT-S11 Table Top-Style TT-S11

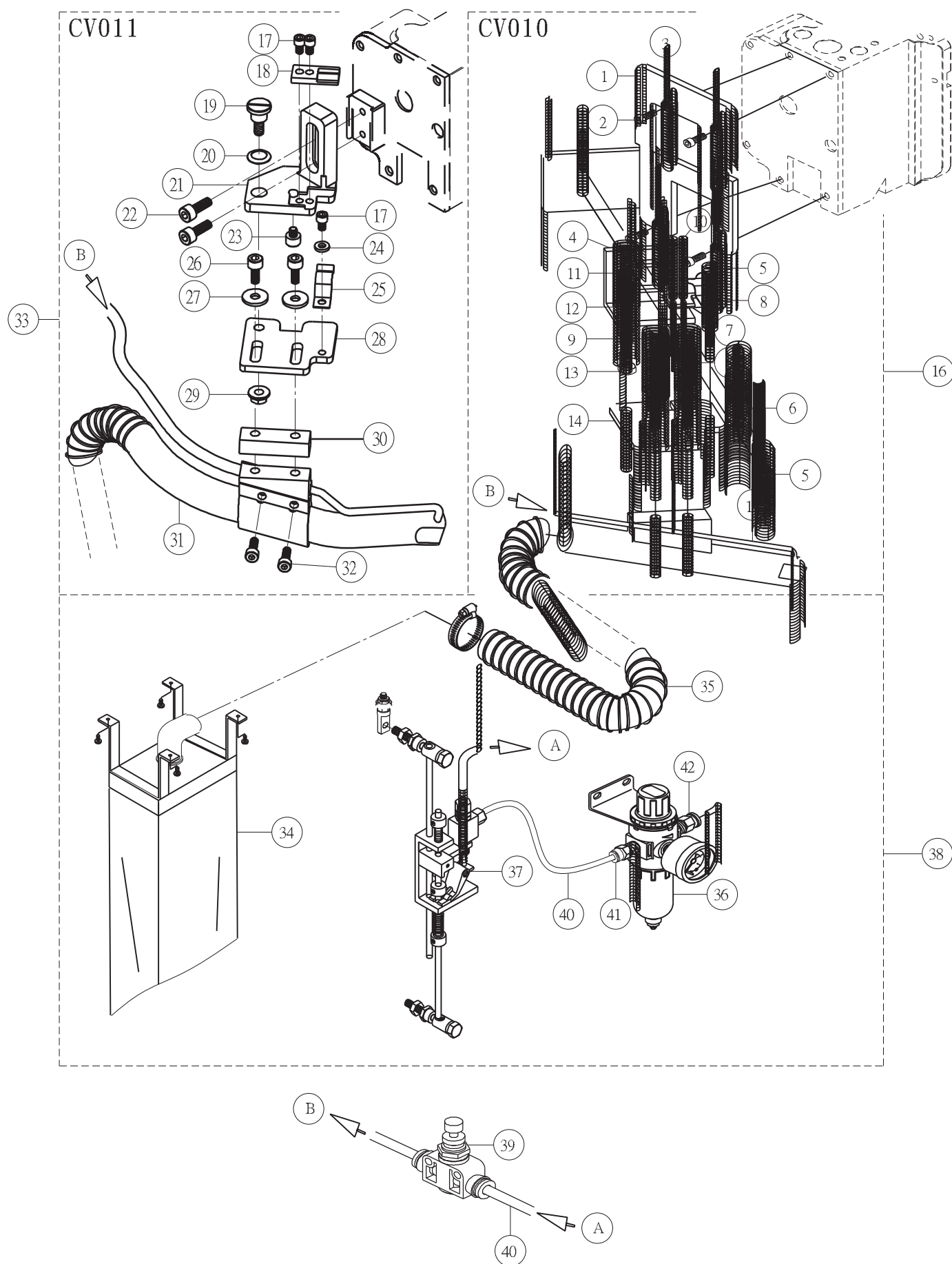
| 序號       | 物料編號         | 名稱          |                                 | 單位用量     |
|----------|--------------|-------------|---------------------------------|----------|
| Ref. No. | Parts Number | Description |                                 | Amt.Req. |
| 1        | 2400010043   | 車頭座         | Sewing Machine Supporting Block | 1        |
| 2        | 66958-2      | 懸吊螺絲        | Bolt                            | 7        |
| 3        | 8MD08500713A | 螺帽          | Nut                             | 6        |
| 4        | 90SW080      | 彈簧墊圈        | Spring Washer                   | 9        |
| 5        | 66946-1      | 減震橡膠        | Supporting Block Cushion        | 4        |
| 6        | 90PW083002   | 平墊圈         | Washer                          | 9        |
| 7        | 8MA08500613A | 螺帽          | Nut                             | 12       |
| 8        | 90PW093402   | 墊圈          | Washer                          | 3        |
| 9        | 66969-1      | 懸吊螺絲        | Bolt                            | 2        |
| 10       | 240001074    | 皮帶輪蓋        | Belt Cover                      | 1        |
| 11       | 2400010751   | 皮帶輪蓋        | Belt Cover                      | 1        |
| 12       | 240001079    | 連接板         | attachment Plate                | 2        |
| 13       | 2400010761   | 支架          | Belt Cover Bracket              | 1        |
| 14       | 8MK05320909A | 螺絲          | Screw                           | 2        |
| 15       | 8MM10604016X | 螺絲          | Screw                           | 2        |
| 16       | 66817-1      | 車板          | Machine Table                   | 1        |
| 17       | 66817-2      | 本體承板        | Motor Support                   | 1        |
| 18       | 240001092    | 手輪          | Handwheel                       | 1        |
| 19       | 66695        | 傳動鏈         | Chain                           | 2        |
| 20       | 66700        | 踏板組         | Pedal Set                       | 1        |
| 21       | 90PW101802   | 墊圈          | Washer                          | 2        |
| 22       | 8MC05321209D | 螺絲          | Screw                           | 3        |
| 23       | 8MF05320808A | 螺絲          | Screw                           | 10       |
| 24       | 90PW050      | 墊圈          | Washer                          | 2        |
| 25       | 66959        | 腳踏板拉桿       | Pedal Set Rod                   | 1        |
| 26       | 6453-5       | 警示貼紙        | Caveat Paster                   | 1        |
| 27       | 90PW080      | 墊圈          | Washer                          | 6        |
| 28       | 66480-11     | 銘板          | Plate                           | 1        |



## CV0101A / CV011A 節氣式集屑裝置 TT-S11用 CHAIN REMOVAL ASSEMBLY FOR TT-S11

| 序號       | 物料編號         | 名稱          |                            | 單位   | 用量   |
|----------|--------------|-------------|----------------------------|------|------|
| Ref. No. | Parts Number | Description |                            | Amt. | Req. |
| 1        | CV0100101    | 支架          | Bracket                    |      | 1    |
| 2        | 8MM85241607A | 螺絲          | Screw                      |      | 4    |
| 3        | 2100000223   | 墊圈          | Washer                     |      | 4    |
| 4        | CV0100102    | 活動架         | Bracket                    |      | 1    |
| 5        | 8MM05321009A | 螺絲          | Screw                      |      | 7    |
| 6        | CV0100109    | 墊圈          | Washer                     |      | 4    |
| 7        | CV0100106    | 固定板         | Plate                      |      | 1    |
| 8        | CV0100103    | 簧片          | Spring                     |      | 1    |
| 9        | CV0100107    | 螺絲          | Screw                      |      | 1    |
| 10       | 8MB75180405A | 螺絲          | Screw                      |      | 2    |
| 11       | 8MM05321609A | 螺絲          | Screw                      |      | 1    |
| 12       | CV0100110    | 墊圈          | Washer                     |      | 1    |
| 13       | 8MA05320610A | 螺帽          | Nut                        |      | 1    |
| 14       | CV0100104    | 連接板         | attachment Plate           |      | 1    |
| 15       | CV0100105    | 吸屑管         | Suction Pipe Unit          |      | 1    |
| 16       | CV01001      | 吸屑組         | Suction Pipe Unit Asm.     |      | 1    |
| 17       | 8MM04280507A | 螺絲          | Screw                      |      | 3    |
| 18       | 4CV0110104   | 固定板         | Plate                      |      | 1    |
| 19       | 4CV0110106   | 螺絲          | Screw                      |      | 1    |
| 20       | 4CV0110108   | 墊圈          | Washer                     |      | 1    |
| 21       | 4CV0110103   | 活動架         | Bracket                    |      | 1    |
| 22       | 8MM05321009A | 螺絲          | Screw                      |      | 2    |
| 23       | 8MM05320409A | 螺絲          | Screw                      |      | 1    |
| 24       | 4CV0110111   | 墊圈          | Washer                     |      | 1    |
| 25       | 4CV0110105   | 簧片          | Spring                     |      | 1    |
| 26       | 8MM05322008A | 螺絲          | Screw                      |      | 2    |
| 27       | 4CV0110109   | 墊圈          | Washer                     |      | 2    |
| 28       | 4CV0110102   | 連接板         | attachment Plate           |      | 1    |
| 29       | 4CV0110110   | 螺帽          | Nut                        |      | 1    |
| 30       | 4CV0110107   | 固定板         | Plate                      |      | 1    |
| 31       | 4CV0110101   | 吸屑管         | Suction Pipe Unit          |      | 1    |
| 32       | 8MM04280807A | 螺絲          | Screw                      |      | 2    |
| 33       | 4CV01101     | 吸屑組         | Suction Pipe Unit Asm.     |      | 1    |
| 34       | C-100        | 集屑袋組        | Suction Pipe Unit Bag Asm. |      | 1    |
| 35       | M-200        | 導屑軟管組       | Vinyle Tubu                |      | 1    |
| 36       | 4CV00601261  | 調壓濾水閥       | Regulator                  |      | 1    |
| 37       | A-101ST      | 三方位腳踏空壓閥組   | Foot Petal Controller Asm. |      | 1    |
| 38       | CV01004      | 空壓集屑組       | Suction Pipe Unit Asm.     |      | 1    |
| 39       | 4AL013023    | φ4空氣管       | Air Tube                   |      | 1    |
| 40       | 2206110228   | 節流閥         | Speed Controller           |      | 1    |
| 41       | 4AL013A001   | 氣壓缸群組       | Cylinder Asm.              |      | 1    |
| 42       | 4AL013004    | 連桿          | Bracket                    |      | 1    |
| 43       | 4AL013010    | φ6空氣管       | Air Tube                   |      | 2    |
| 44       | 4AL0120103   | φ6空氣管接頭     | Connector                  |      | 1    |
| 45       | 4CV00601263  | φ8空氣管接頭     | Connector                  |      | 1    |

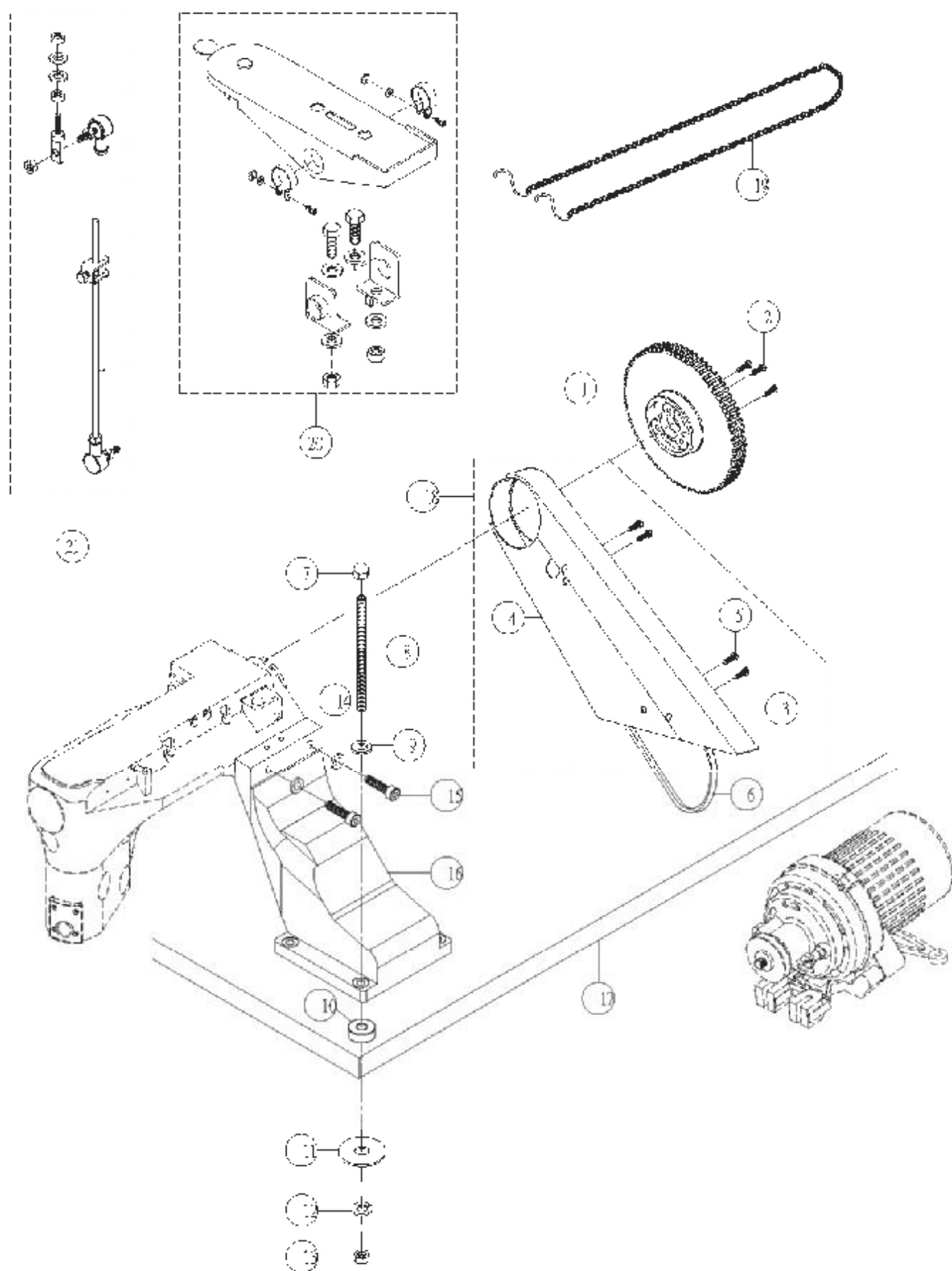
CV0101B / CV011B 節氣式集屑裝置 TT-S11用 CHAIN REMOVAL ASSEMBLY FOR TT-S11



## CV0101B / CV011B 節氣式集屑裝置 TT-S11用 CHAIN REMOVAL ASSEMBLY FOR TT-S11

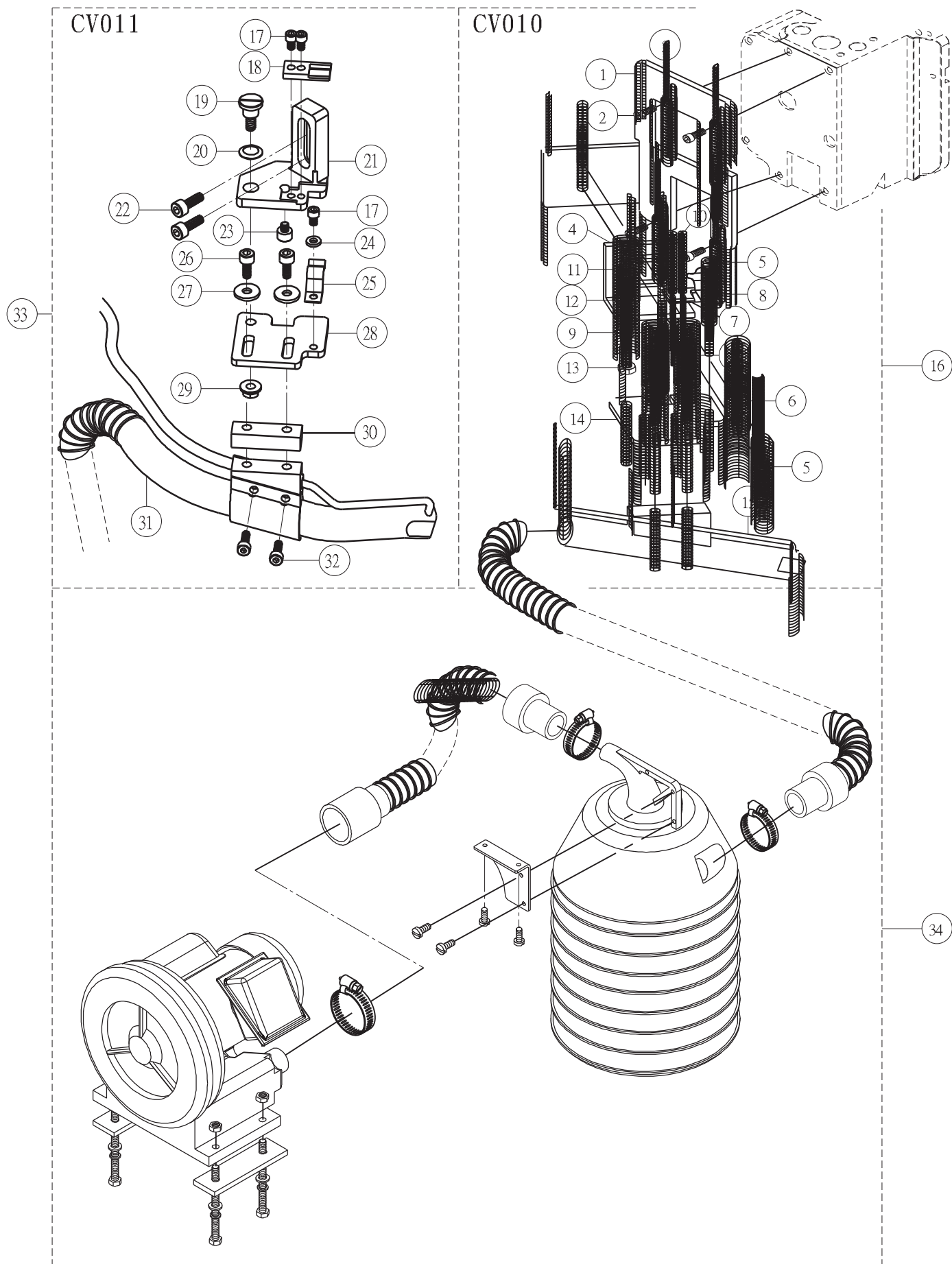
| 序號       | 物料編號         | 名稱          |                            | 單位   | 用量   |
|----------|--------------|-------------|----------------------------|------|------|
| Ref. No. | Parts Number | Description |                            | Amt. | Req. |
| 1        | CV0100101    | 支架          | Bracket                    |      | 1    |
| 2        | 8MM85241607A | 螺絲          | Screw                      |      | 4    |
| 3        | 2100000223   | 墊圈          | Washer                     |      | 4    |
| 4        | CV0100102    | 活動架         | Bracket                    |      | 1    |
| 5        | 8MM05321009A | 螺絲          | Screw                      |      | 5    |
| 6        | CV0100109    | 墊圈          | Washer                     |      | 4    |
| 7        | CV0100106    | 固定板         | Plate                      |      | 1    |
| 8        | CV0100103    | 簧片          | Spring                     |      | 1    |
| 9        | CV0100107    | 螺絲          | Screw                      |      | 1    |
| 10       | 8MB75180405A | 螺絲          | Screw                      |      | 2    |
| 11       | 8MM05321609A | 螺絲          | Screw                      |      | 1    |
| 12       | CV0100110    | 墊圈          | Washer                     |      | 1    |
| 13       | 8MA05320610A | 螺帽          | Nut                        |      | 1    |
| 14       | CV0100104    | 連接板         | attachment Plate           |      | 1    |
| 15       | CV0100105    | 吸屑管         | Suction Pipe Unit          |      | 1    |
| 16       | CV01001      | 吸屑組         | Suction Pipe Unit Asm.     |      | 1    |
| 17       | 8MM04280507A | 螺絲          | Screw                      |      | 3    |
| 18       | 4CV0110104   | 固定板         | Plate                      |      | 1    |
| 19       | 4CV0110106   | 螺絲          | Screw                      |      | 1    |
| 20       | 4CV0110108   | 墊圈          | Washer                     |      | 1    |
| 21       | 4CV0110103   | 活動架         | Bracket                    |      | 1    |
| 22       | 8MM05321009A | 螺絲          | Screw                      |      | 2    |
| 23       | 8MM05320409A | 螺絲          | Screw                      |      | 1    |
| 24       | 4CV0110111   | 墊圈          | Washer                     |      | 1    |
| 25       | 4CV0110105   | 簧片          | Spring                     |      | 1    |
| 26       | 8MM05322008A | 螺絲          | Screw                      |      | 2    |
| 27       | 4CV0110109   | 墊圈          | Washer                     |      | 2    |
| 28       | 4CV0110102   | 連接板         | attachment Plate           |      | 1    |
| 29       | 4CV0110110   | 螺帽          | Nut                        |      | 1    |
| 30       | 4CV0110107   | 固定板         | Plate                      |      | 1    |
| 31       | 4CV0110101   | 吸屑管         | Suction Pipe Unit          |      | 1    |
| 32       | 8MM04280807A | 螺絲          | Screw                      |      | 2    |
| 33       | 4CV01101     | 吸屑組         | Suction Pipe Unit Asm.     |      | 1    |
| 34       | C-100        | 集屑袋組        | Suction Pipe Unit Bag Asm. |      | 1    |
| 35       | M-200        | 導屑軟管組       | Vinyle Tubu                |      | 1    |
| 36       | 4CV00601261  | 調壓濾水閥       | Regulator                  |      | 1    |
| 37       | CV01002      | 腳踏空壓閥組      | Foot Petal Controller Asm. |      | 1    |
| 38       | CV01005      | 空壓集屑組       | Suction Pipe Unit Asm.     |      | 1    |
| 39       | 2206110228   | 節流閥         | Speed Controller           |      | 1    |
| 40       | 4AL013010    | φ6空氣管       | Air Tube                   |      | 2    |
| 41       | 4AL0120103   | φ6空氣管接頭     | Connector                  |      | 1    |
| 42       | 4CV00601263  | φ8空氣管接頭     | Connector                  |      | 1    |

# 縫機懸掛式安裝 HT-S21 HING TYPE3-STYLE HT-S21



# 縫機懸掛式安裝 HT-S21 HING TYPE-STYLE HT-S21

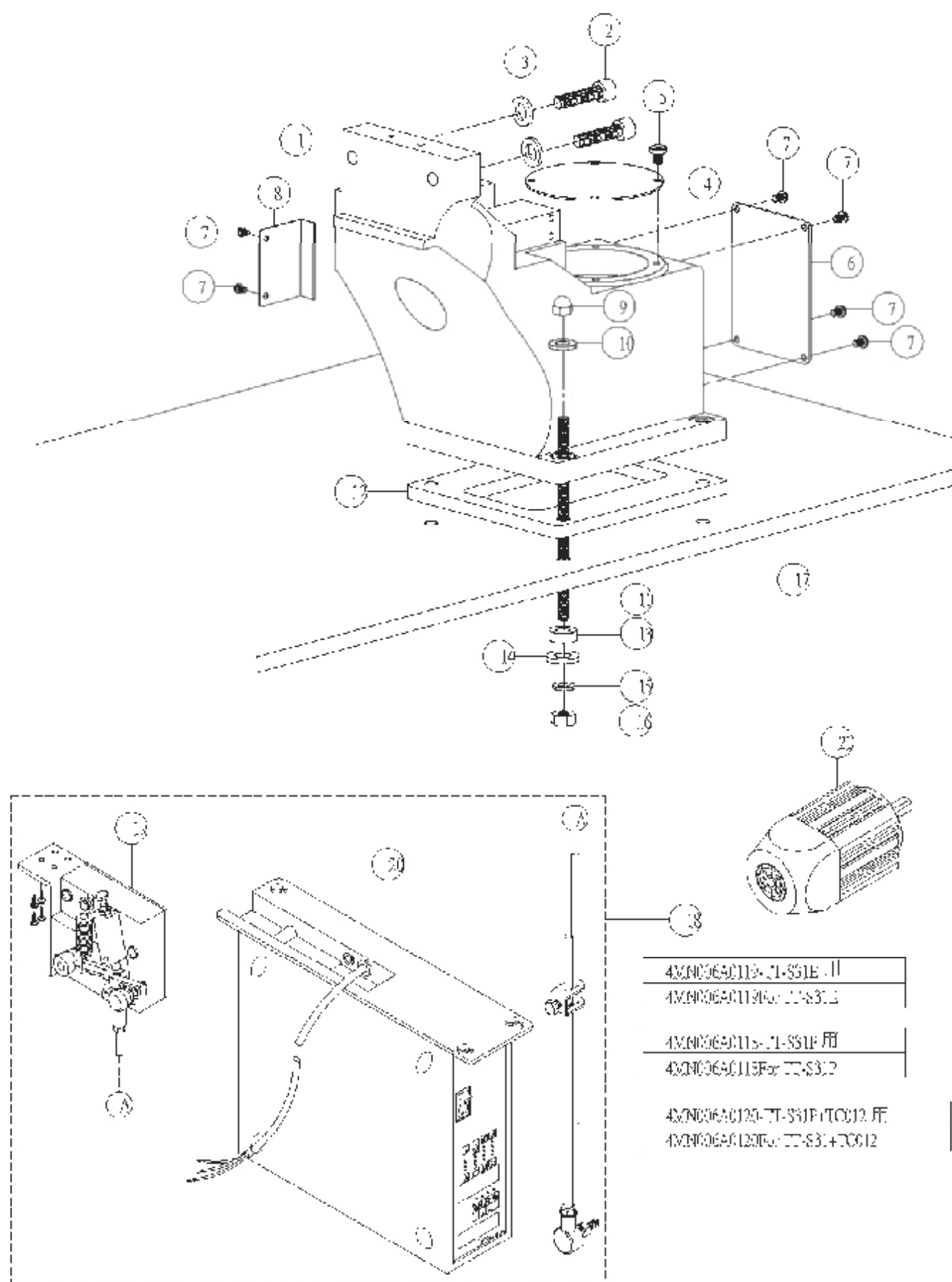
| 序號       | 物料編號         | 名稱          |                                 | 單位   | 用量   |
|----------|--------------|-------------|---------------------------------|------|------|
| Ref. No. | Parts Number | Description |                                 | Amt. | Req. |
| 1        | 4HT-S21002   | 手輪          | Handwheel                       |      | 1    |
| 2        | 8MB95301107K | 螺絲          | Screw                           |      | 3    |
| 3        | 4HT-S21003   | 皮帶輪蓋        | Belt Cover                      |      | 1    |
| 4        | 4HT-S21004   | 皮帶輪蓋        | Belt Cover                      |      | 1    |
| 5        | 8MC05321209D | 螺絲          | Screw                           |      | 4    |
| 6        | 90ANM57      | M57三角皮帶     | V-shaped belt                   |      | 1    |
| 7        | 8MD08500713A | 螺帽          | Nut                             |      | 4    |
| 8        | 66969-2      | 懸吊螺絲        | Bolt                            |      | 4    |
| 9        | 90PW080      | 墊圈          | Washer                          |      | 4    |
| 10       | 66946-1      | 減震橡膠        | Supporting Block Cushion        |      | 4    |
| 11       | 90PW083002   | 墊圈          | Washer                          |      | 4    |
| 12       | 90SW080      | 彈簧墊圈        | Spring Washer                   |      | 4    |
| 13       | 8MA08500613A | 螺帽          | Nut                             |      | 4    |
| 14       | 90PW101802   | 墊圈          | Washer                          |      | 2    |
| 15       | 8MM10604016X | 螺絲          | Screw                           |      | 2    |
| 16       | 2400010043   | 車頭座         | Sewing Machine Supporting Block |      | 1    |
| 17       | 66817-5      | 車板          | Machine Table                   |      | 1    |
| 18       | HT-S21A001   | 皮帶輪蓋組       | Belt Cover Asm.                 |      | 1    |
| 19       | 66695        | 傳動鏈         | Chain                           |      | 2    |
| 20       | 66700        | 踏板組         | Pedal Set                       |      | 1    |
| 21       | 66959        | 腳踏板拉桿       | Pedal Set Rod                   |      | 1    |



## Sv003 / Sv004 真空式集屑裝置 HT-S21用 VACUUM DEVICE FOR HT-S21

| 序號       | 物料編號         | 名稱          |                            | 單位用量     |
|----------|--------------|-------------|----------------------------|----------|
| Ref. No. | Parts Number | Description |                            | Amt.Req. |
| 1        | CV0100101    | 支架          | Bracket                    | 1        |
| 2        | 8MM85241607A | 螺絲          | Screw                      | 4        |
| 3        | 2100000223   | 墊圈          | Washer                     | 4        |
| 4        | CV0100102    | 活動架         | Bracket                    | 1        |
| 5        | 8MM05321009A | 螺絲          | Screw                      | 5        |
| 6        | CV0100109    | 墊圈          | Washer                     | 4        |
| 7        | CV0100106    | 固定板         | Plate                      | 1        |
| 8        | CV0100103    | 簧片          | Spring                     | 1        |
| 9        | CV0100107    | 螺絲          | Screw                      | 1        |
| 10       | 8MB75180405A | 螺絲          | Screw                      | 2        |
| 11       | 8MM05321609A | 螺絲          | Screw                      | 1        |
| 12       | CV0100110    | 墊圈          | Washer                     | 1        |
| 13       | 8MA05320610A | 螺帽          | Nut                        | 1        |
| 14       | CV0100104    | 連接板         | attachment Plate           | 1        |
| 15       | CV0100105    | 吸屑管         | Suction Pipe Unit          | 1        |
| 16       | CV01001      | 吸屑組         | Suction Pipe Unit Asm.     | 1        |
| 17       | 8MM04280507A | 螺絲          | Screw                      | 3        |
| 18       | 4CV0110104   | 固定板         | Plate                      | 1        |
| 19       | 4CV0110106   | 螺絲          | Screw                      | 1        |
| 20       | 4CV0110108   | 墊圈          | Washer                     | 1        |
| 21       | 4CV0110103   | 活動架         | Bracket                    | 1        |
| 22       | 8MM05321009A | 螺絲          | Screw                      | 2        |
| 23       | 8MM05320409A | 螺絲          | Screw                      | 1        |
| 24       | 4CV0110111   | 墊圈          | Washer                     | 1        |
| 25       | 4CV0110105   | 簧片          | Spring                     | 1        |
| 26       | 8MM05322008A | 螺絲          | Screw                      | 2        |
| 27       | 4CV0110109   | 墊圈          | Washer                     | 2        |
| 28       | 4CV0110102   | 連接板         | attachment Plate           | 1        |
| 29       | 4CV0110110   | 螺帽          | Nut                        | 1        |
| 30       | 4CV0110107   | 固定板         | Plate                      | 1        |
| 31       | 4CV0110101   | 吸屑管         | Suction Pipe Unit          | 1        |
| 32       | 8MM04280807A | 螺絲          | Screw                      | 2        |
| 33       | 4CV01101     | 吸屑組         | Suction Pipe Unit Asm.     | 1        |
| 34       | SV0031       | 集屑袋組        | Suction Pipe Unit Bag Asm. | 1        |

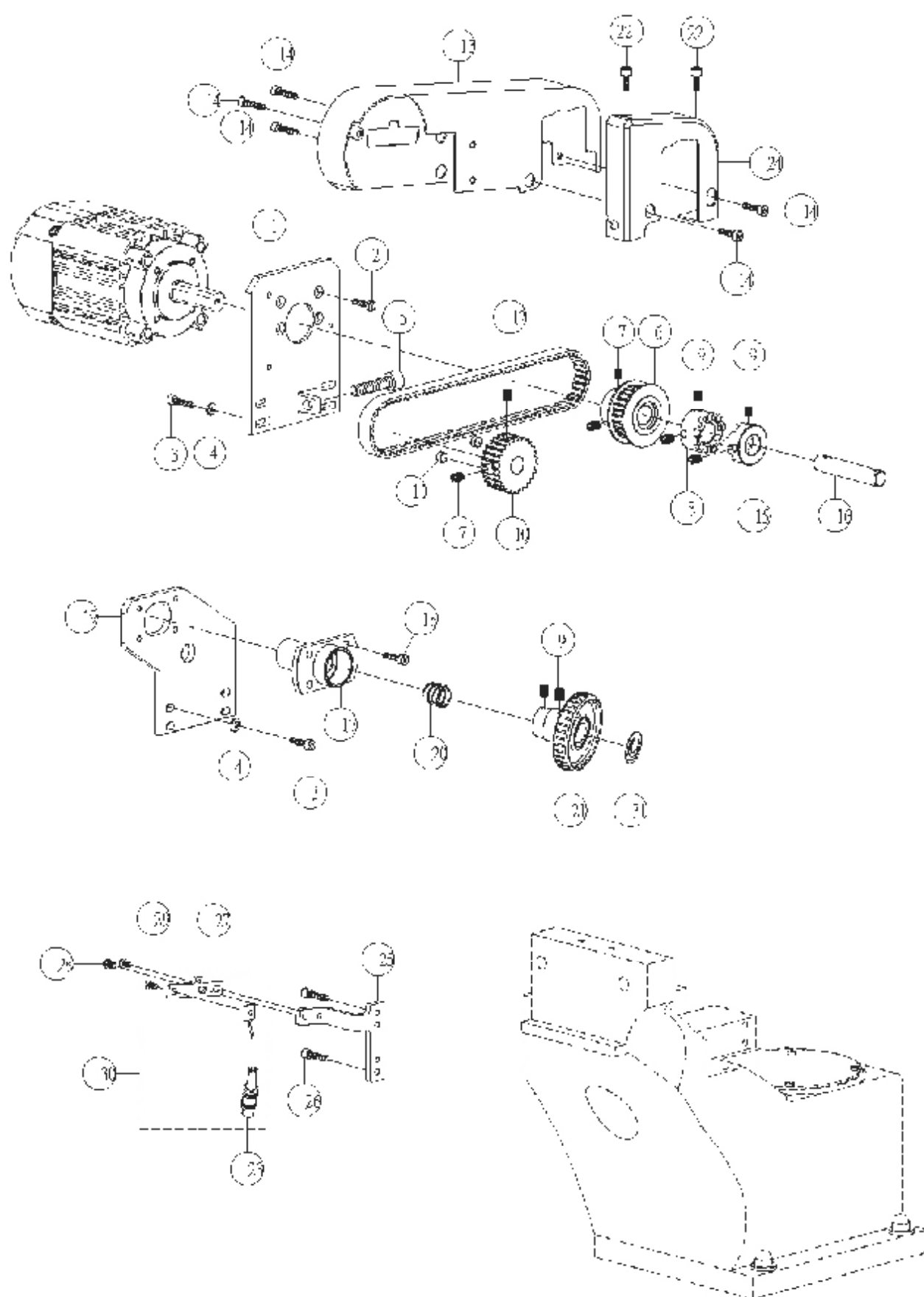
後背式帆罩組裝(一) TT-S312 / TT-S31E BACK CARRIES MOTOR (1) FOR TT-S31F TT-S31E



後背式伺服馬達(一) TT-S31P / TT-S31E BACK CARRIES MOTOR (1) FOR TT-S31P TT-S31E

| 序號       | 物料編號         | 名 稱         | 單位                              | 用量   |
|----------|--------------|-------------|---------------------------------|------|
| Ref. No. | Parts Number | Description | Amt.                            | Req. |
| 1        | 2400010802   | 縫機座         | Sewing Machine Supporting Block | 1    |
| 2        | 8MM10604016X | 螺絲          | Screw                           | 2    |
| 3        | 90PW101802   | 墊圈          | Washer                          | 2    |
| 4        | 4TT-S31001   | 封蓋          | Cover                           | 1    |
| 5        | 8MB05321007X | 螺絲          | Screw                           | 4    |
| 6        | 4TT-S31002   | 封蓋          | Cover                           | 1    |
| 7        | 8MC04280607D | 螺絲          | Screw                           | 6    |
| 8        | 4TT-S31003   | 集線槽         | Cover                           | 1    |
| 9        | 8MD08500713A | 螺帽          | Nut                             | 4    |
| 10       | 90PW080      | 墊圈          | Washer                          | 4    |
| 11       | 66969-2      | 懸吊螺絲        | Bolt                            | 4    |
| 12       | 4TT-S31004   | 減震橡膠墊       | Supporting Block Cushion        | 1    |
| 13       | 66946-1      | 減震橡膠        | Supporting Block Cushion        | 4    |
| 14       | 90PW083002   | 墊圈          | Washer                          | 4    |
| 15       | 90SW080      | 彈簧墊圈        | Spring Washer                   | 4    |
| 16       | 8MA08500613A | 螺帽          | Nut                             | 4    |
| 17       | 66817-3      | 車板          | Machine Table                   | 1    |
| 18       | 4MN006A0118  | 小型馬達組(氣壓式)  | Min-Motor Asm.                  | 1    |
|          | 4MN006A0119  | 小型馬達組       | Min-Motor Asm.                  |      |
|          | 4MN006A0120  | 小型馬達組(氣切式)  | Min-Motor Asm.                  |      |
| 19       | 4MN0010108   | 腳踏板開關組      | Foot Petal Controller Asm.      | 1    |
| 20       | 4MN0060120   | 控制盒(氣壓式)    | Control box                     | 1    |
|          | 4MN0060121   | 控制盒(電動式)    | Control box                     |      |
|          | 4MN0060122   | 控制盒(氣切式)    | Control box                     |      |
| 21       | 4MN0010101   | 小型馬達        | Min-Motor                       | 1    |

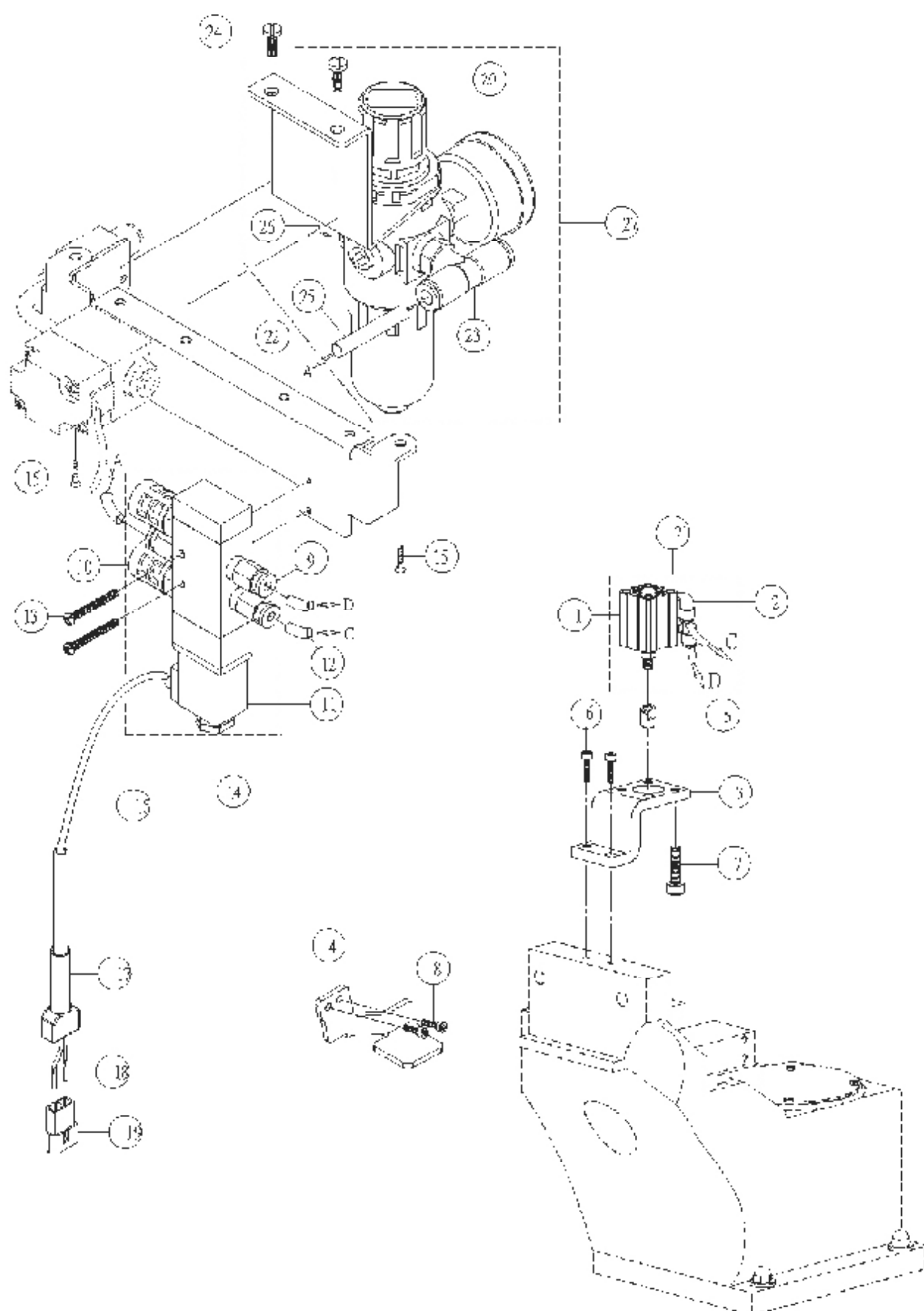
後背式帆張局造(二) TT-S312 / TT-S31B BACK CARRIES MOTOR (2) FOR TT-S31 IF TT-S31B



後背式伺服馬達(二) TT-S31P / TT-S31E BACK CARRIES MOTOR (2) FOR TT-S31P TT-S31E

| 序號       | 物料編號         | 名 稱         |                                 | 單位   | 用量   |
|----------|--------------|-------------|---------------------------------|------|------|
| Ref. No. | Parts Number | Description |                                 | Amt. | Req. |
| 1        | 4TT-S31005   | 馬達支架        | Bracket                         |      | 1    |
| 2        | 8MB05321007X | 螺絲          | Screw                           |      | 4    |
| 3        | 8MM05321409X | 螺絲          | Screw                           |      | 8    |
| 4        | 2100000526   | 墊圈W1        | Washer                          |      | 8    |
| 5        | 8MM08503513B | 螺絲          | Screw                           |      | 1    |
| 6        | 4TT-S31006   | 齒形皮帶輪       | Timeing Pulley                  |      | 1    |
| 7        | 8MN06400600A | 螺絲          | Screw                           |      | 4    |
| 8        | 4TT-S31007   | 離合器         | Clutch                          |      | 1    |
| 9        | 8MN05320500E | 螺絲          | Screw                           |      | 6    |
| 10       | 4TT-S31008   | 齒形皮帶輪       | Timeing Pulley                  |      | 1    |
| 11       | 2270000202   | 磁鐵          | Magnet                          |      | 2    |
| 12       | 90TB5005GT   | 齒形皮帶        | Timeing Belt                    |      | 1    |
| 13       | 4TT-S31009   | 皮帶輪蓋        | Belt Cover                      |      | 1    |
| 14       | 8MM04280507A | 螺絲          | Screw                           |      | 5    |
| 15       | 4TT-S31010   | 離合器         | Clutch                          |      | 1    |
| 16       | 4TT-S31011   | 軸           | Shaft                           |      | 1    |
| 17       | 4TT-S31012   | 套管          | Shaft                           |      | 1    |
| 18       | 8MM04281207A | 螺絲          | Screw                           |      | 4    |
| 19       | 4TT-S31013   | 套管支架        | Bracket                         |      | 1    |
| 20       | 4TT-S31014   | 彈簧          | Spring                          |      | 1    |
| 21       | 4TT-S31023   | 手輪          | Handwheel                       |      | 1    |
| 22       | 8MM05320809A | 螺絲          | Screw                           |      | 2    |
| 23       | 4TT-S31022   | 內藏式定位器      | Built-in Type Synchronizer      |      | 1    |
| 24       | 4TT-S31021   | 安全護罩        | Belt Cover                      |      | 1    |
| 25       | 4TT-S31018   | 定位器支架       | Bracket                         |      | 1    |
| 26       | 8MF04280807C | 螺絲          | Screw                           |      | 2    |
| 27       | 4TT-S31019   | 定位器座        | Synchronizer Bracket            |      | 1    |
| 28       | 8MC04280607D | 螺絲          | Screw                           |      | 2    |
| 29       | 8SE44400507A | 螺絲          | Screw                           |      | 1    |
| 30       | 4TT-S31A001  | 定位器組        | Built-in Type Synchronizer Asm. |      | 1    |
| 31       | 66480-11     | 銘板          | Plate                           |      | 1    |

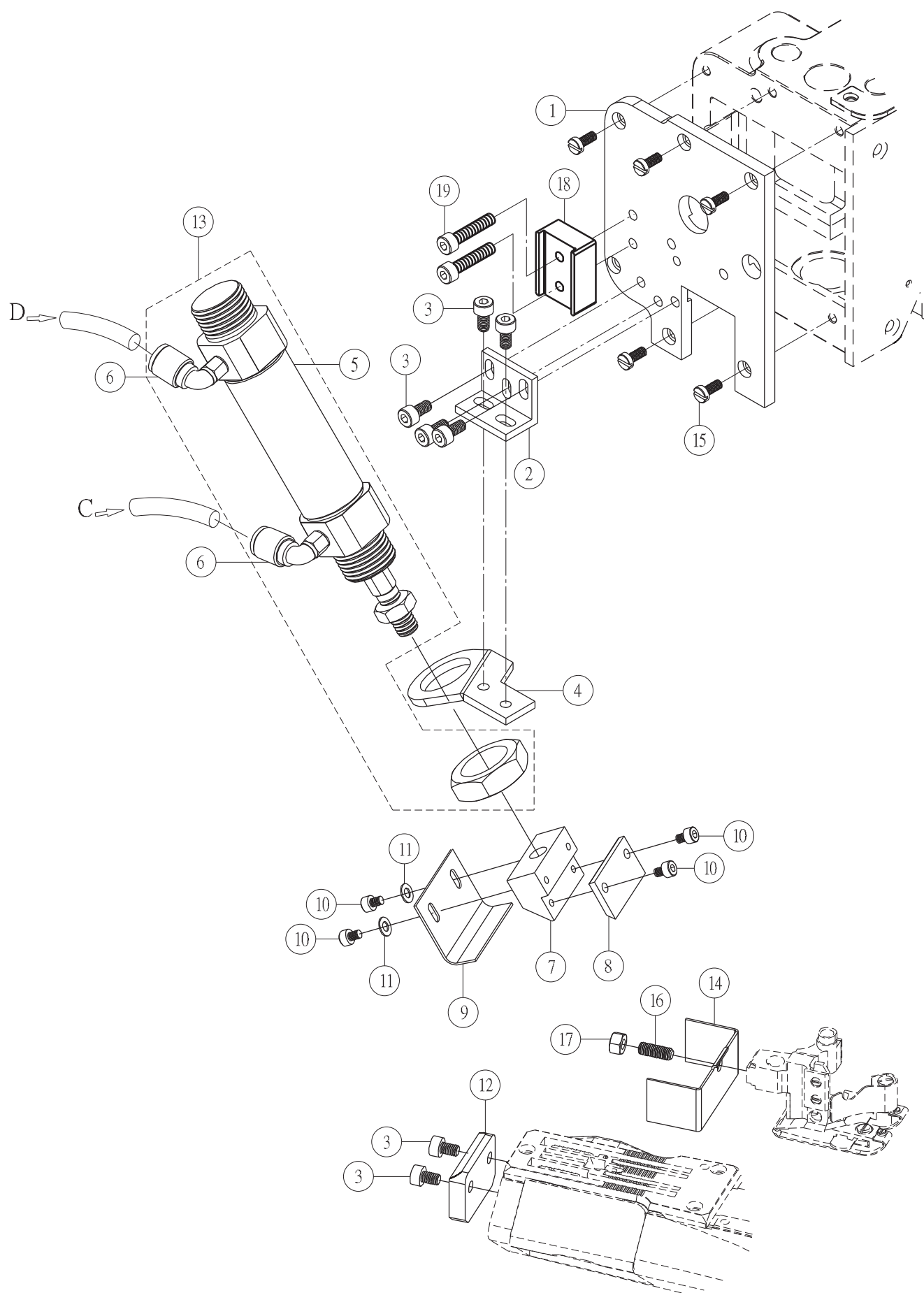
AL013A 氣壓式壓腳提升裝置 TT-S31P用 AL013A.PNEU-PRESSER FOOT LIFTER FOR TT-S31P



## AL013A 氣壓式壓腳提昇裝置 TT-S31P用 AL013A PNEU-PRESSER FOOT LIFTER FOR TT-S31P

| 序號       | 物料編號         | 名 稱         | 單位                         | 用量   |
|----------|--------------|-------------|----------------------------|------|
| Ref. No. | Parts Number | Description | Amt.                       | Req. |
| 1        | 4AL013001    | 氣壓缸         | Cylinder                   | 1    |
| 2        | 4AL013002    | φ4空氣管接頭     | Connector                  | 2    |
| 3        | 4AL013003    | 氣缸架         | Cylinder Bracket           | 1    |
| 4        | 4AL013004    | 連桿          | Bracket                    | 1    |
| 5        | 4AL013005    | 氣缸頭         | Cylinder Head              | 1    |
| 6        | 8MM06401610X | 螺絲          | Screw                      | 2    |
| 7        | 8MM06402510A | 螺絲          | Screw                      | 4    |
| 8        | 8MM05321009A | 螺絲          | Screw                      | 2    |
| 9        | 4TT-S33017   | φ4空氣管接頭     | Connector                  | 2    |
| 10       | 4TC012019    | 消音器         | Silencer                   | 2    |
| 11       | 4PA0000303   | 換向閥         | Electromagnetic Valve      | 1    |
| 12       | 4AL013023    | φ4空氣管       | Air Tube                   | 2    |
| 13       | 8MC03202006D | 螺絲          | Screw                      | 2    |
| 14       | 4TT-S33A015  | 換向閥組        | Electromagnetic Valve Asm. | 1    |
| 15       | 8WD40001300A | 木螺絲         | Wood Screw                 | 2    |
| 16       | 4AL013018    | 電線          | Cable                      | 1    |
| 17       | 4AL013013    | 連接器套頭2P     | Power Cord Cap             | 1    |
| 18       | 4AL013015    | 端子          | Power Cord                 | 2    |
| 19       | 4AL013017    | 2P母扣連接器     | Power Cord                 | 1    |
| 20       | 4CV00601261  | 調壓濾水閥       | Regulator                  | 1    |
| 21       | 4AL013A002   | 氣壓缸組        | Cylinder Asm.              | 1    |
| 22       | 4AL013024    | 空壓組支架       | Bracket                    | 1    |
| 23       | 4AL013028    | 空氣管接頭       | Connector                  | 1    |
| 24       | 8MB05320710A | 螺絲          | Screw                      | 2    |
| 25       | 4AL013010    | ψ6空氣管       | Air Tube                   | 1    |
| 26       | 4CV00601263  | ψ8空氣管接頭     | Connector                  | 1    |
| 27       | 2PC01001     | 調壓濾水閥組      | Regulator Asm              | 1    |

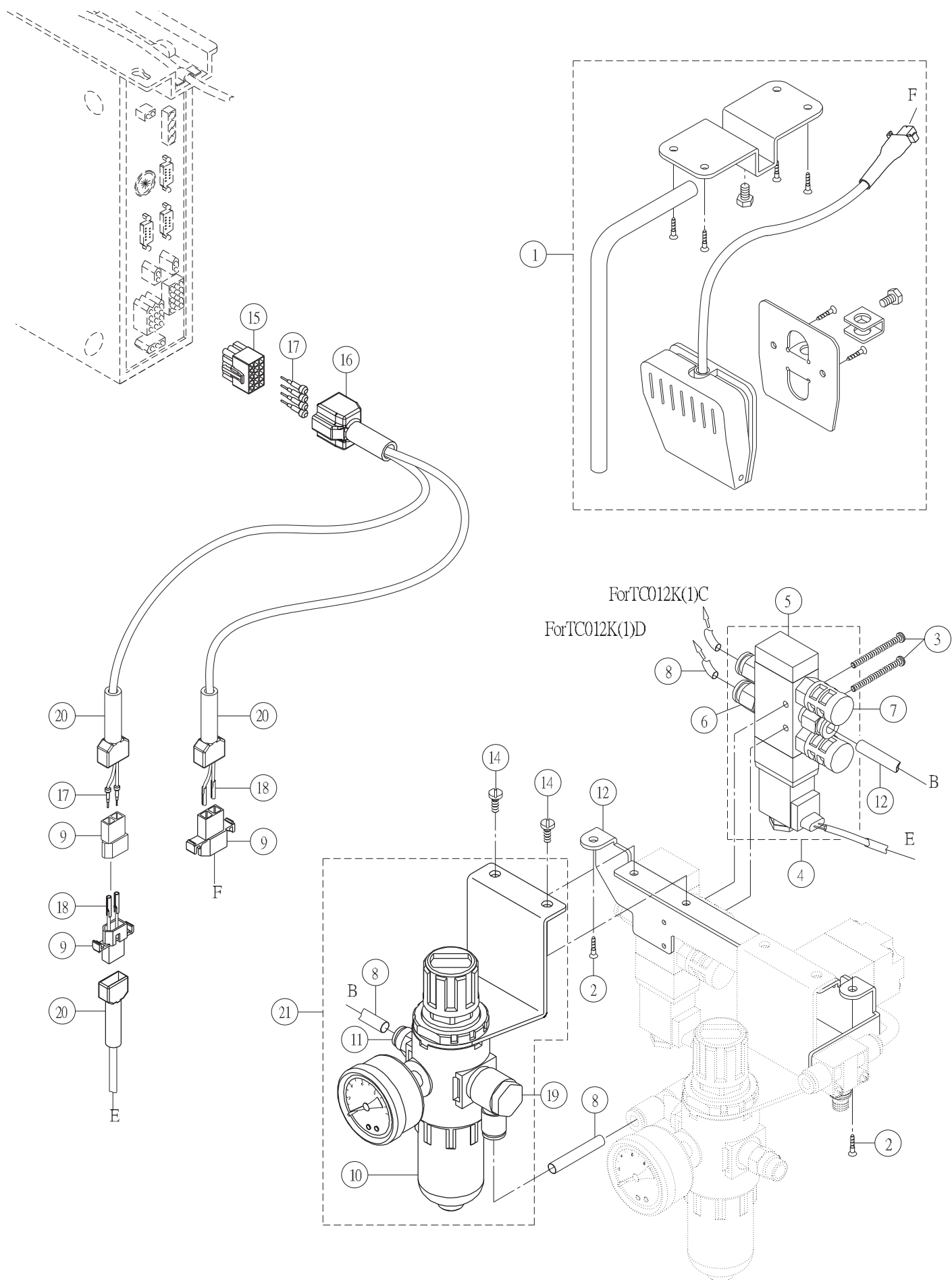
TC012K 單觸式自動切線裝置(一) TT-S31P用 TC012K ONETOUCH-TYPE CUTTER (1) FOR TT-S31P



TC012K 單觸式自動切線裝置(一) TT-S31P用 TC012K ONETOUCH-TYPE CUTTER (1) FOR TT-S31P

| 序號       | 物料編號         | 名 稱         |                   | 單位   | 用量   |
|----------|--------------|-------------|-------------------|------|------|
| Ref. No. | Parts Number | Description |                   | Amt. | Req. |
| 1        | 4TC012001    | 針棒封蓋        | Sewing Head Cover |      | 1    |
| 2        | 4TC012002    | 支架          | Bracket           |      | 1    |
| 3        | 8MM04280807A | 螺絲          | Screw             |      | 7    |
| 4        | 4TC012004    | 氣缸座         | Cylinder Head     |      | 1    |
| 5        | 4TC012005    | 氣壓缸         | Cylinder          |      | 1    |
| 6        | 4TC012006    | 空氣管接頭       | Connector         |      | 2    |
| 7        | 4TC012007    | 上刀座         | Knife Seat        |      | 1    |
| 8        | 4TC012008    | 上刀          | Knife             |      | 1    |
| 9        | 4TC012009    | 護罩          | Guard Cover       |      | 1    |
| 10       | 8MM03200606A | 螺絲          | Screw             |      | 4    |
| 11       | 90PW040      | 墊圈          | Washer            |      | 2    |
| 12       | 4TC012012    | 刀鉗          | Anvil             |      | 1    |
| 13       | 4TC012A005   | 氣壓缸組        | Cylinder Asm.     |      | 1    |
| 14       | 4TC012014    | 護手          | Guard Cover       |      | 1    |
| 15       | 8MB85240806B | 螺絲          | Screw             |      | 6    |
| 16       | 8SN44401200A | 螺絲          | Screw             |      | 1    |
| 17       | 8SA44400407A | 螺帽          | Nut               |      | 1    |
| 18       | 4TC012028    | 支架座         | Bracket           |      | 1    |
| 19       | 8MM05322109A | 螺絲          | Screw             |      | 2    |

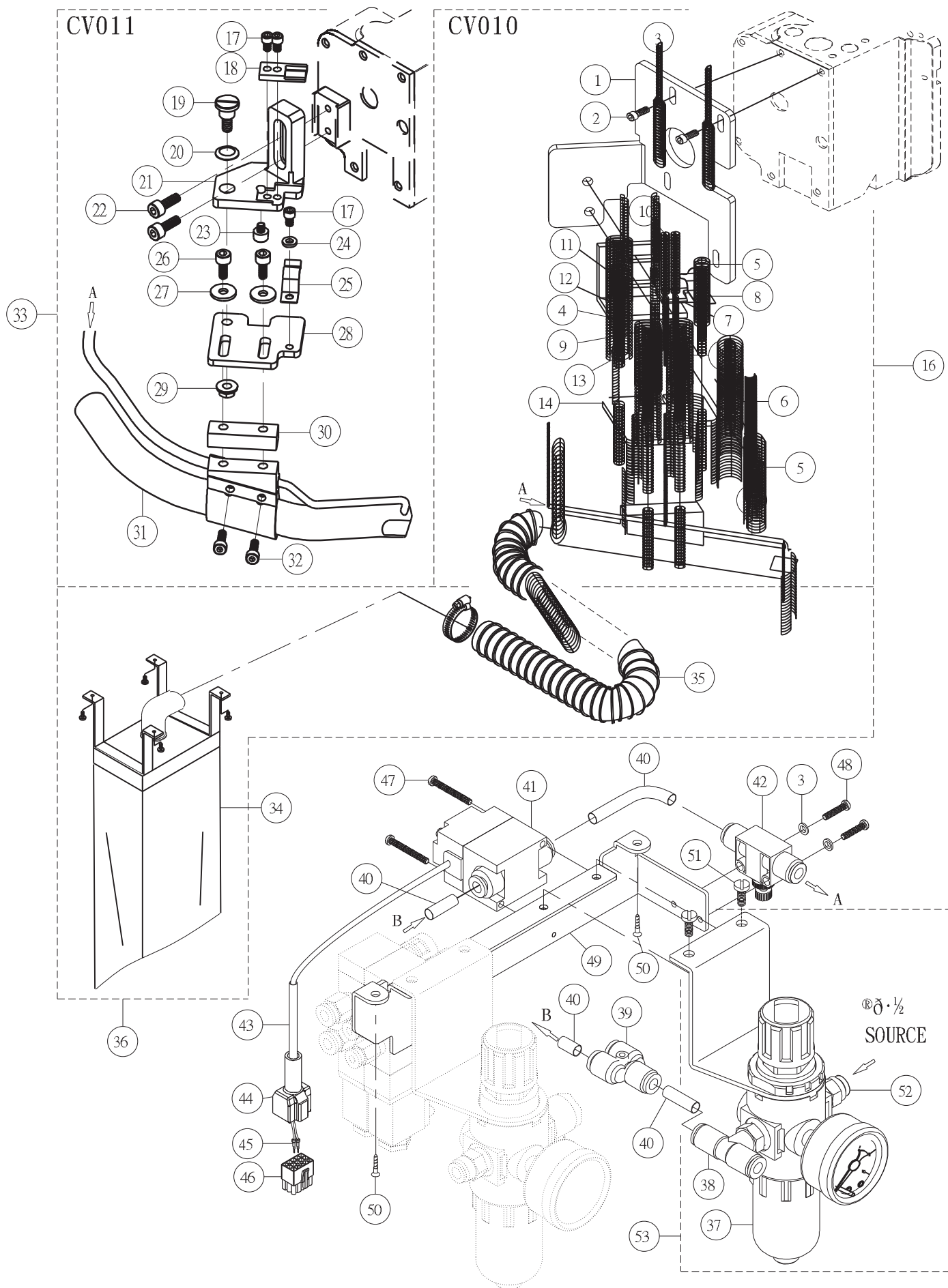
# TC012K 單觸式自動切線裝置(二) TT-S31P用 TC012K ONETOUCH-TYPE CUTTER (2) FOR TT-S31P



TC012K 單觸式自動切線裝置(二) TT-S31P用 TC012K ONETOUCH-TYPE CUTTER (2) FOR TT-S31P

| 序號       | 物料編號         | 名 稱         | 單位                        | 用量   |
|----------|--------------|-------------|---------------------------|------|
| Ref. No. | Parts Number | Description | Amt.                      | Req. |
| 1        | 4TC001A0310  | 膝控開關組       | Knee Switch,Complete Set  | 1    |
| 2        | 8WD40001300A | 木螺絲         | Wood Screw                | 2    |
| 3        | 8MC03204005A | 螺絲          | Screw                     | 2    |
| 4        | 4TC01A017    | 換向閥組        | Electromagnetic Valve Asm | 1    |
| 5        | 4PA0000303   | 換向閥         | Electromagnetic Valve     | 1    |
| 6        | 4TC012018    | 空氣管接頭       | Connector                 | 3    |
| 7        | 4TC012019    | 消音器         | Silencer                  | 2    |
| 8        | 4AL013010    | φ6空氣管       | φ6 Air Tube               | 4    |
| 9        | 4AL013017    | 2PIN連接器     | Power Cord                | 3    |
| 10       | 4CV00601261  | 調壓濾水閥       | Regulator                 | 1    |
| 11       | 4AL0120103   | 6mm空氣管接頭    | 6mm Connector             | 2    |
| 12       | 4AL013024    | 空壓組支架       | Bracket                   | 1    |
| 13       | 4TC012016    | 6mmY型三通接頭   | Y Connector               | 1    |
| 14       | 8MB05320710A | 螺絲          | Screw                     | 2    |
| 15       | 4AL013016    | 15PIN連接器    | Power Cord                | 1    |
| 16       | 4AL013012    | 15PIN連接器套頭  | Power Cord Cap            | 1    |
| 17       | 4AL013014    | 端子          | Power Cord                | 6    |
| 18       | 4AL013015    | 端子          | Power Cord                | 4    |
| 19       | 4AL013027    | 空氣管接頭       | Connector                 | 1    |
| 20       | 4AL013013    | 2PIN連接器套頭   | Power Cord Cap            | 3    |
| 21       | 4PC01002     | 調壓濾水閥組      | Regulator Asm             | 1    |

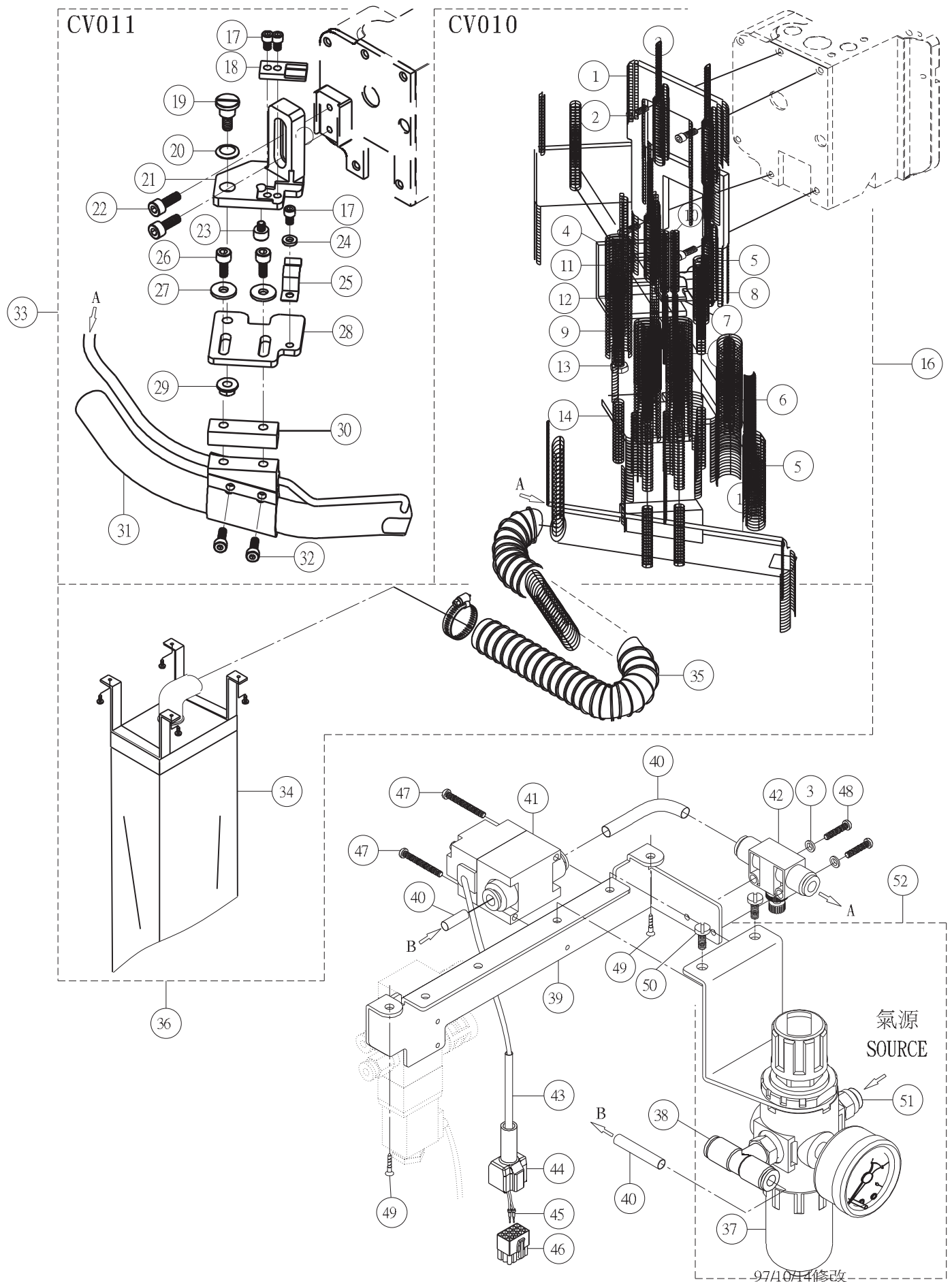
CV010C / CV011C 節氣式集屑裝置 TC012用 CHAIN REMOVAL ASSEMBLY FOR Tc012



## CV010C / CV011C 節氣式集屑裝置 TC012用 CHAIN REMOVAL ASSEMBLY FOR Tc012

| 序號       | 物料編號         | 名稱          |                            | 單位   | 用量   |
|----------|--------------|-------------|----------------------------|------|------|
| Ref. No. | Parts Number | Description |                            | Amt. | Req. |
| 1        | Cv010010111  | 支架          | Bracket                    |      | 1    |
| 2        | 8MM85241607A | 螺絲          | Screw                      |      | 4    |
| 3        | 2100000223   | 墊圈(W3)      | Washer                     |      | 6    |
| 4        | CV01001021   | 活動架         | Washer                     |      | 1    |
| 5        | 8MP05320808A | 螺絲          | Screw                      |      | 1    |
| 6        | CV0100109    | 墊圈          | Washer                     |      | 4    |
| 7        | CV0100106    | 固定板         | Plate                      |      | 1    |
| 8        | CV0100103    | 簧片          | Spring                     |      | 1    |
| 9        | CV0100107    | 螺絲          | Screw                      |      | 1    |
| 10       | 8MB75180405A | 螺絲          | Screw                      |      | 2    |
| 11       | 8MP05321210A | 螺絲          | Screw                      |      | 3    |
| 12       | CV0100110    | 墊圈          | Washer                     |      | 1    |
| 13       | 8MA05320610A | 螺帽          | Nut                        |      | 1    |
| 14       | CV0100104    | 連接板         | attachment Plate           |      | 1    |
| 15       | CV0100105    | 吸屑管         | Suction Pipe Unit          |      | 1    |
| 16       | CV01003      | 吸屑組         | Suction Pipe Unit Asm.     |      | 1    |
| 17       | 8MM04280507A | 螺絲          | Screw                      |      | 3    |
| 18       | 4CV0110104   | 固定板         | Plate                      |      | 1    |
| 19       | 4CV0110106   | 螺絲          | Screw                      |      | 1    |
| 20       | 4CV0110108   | 墊圈          | Washer                     |      | 1    |
| 21       | 4CV0110103   | 活動架         | Bracket                    |      | 1    |
| 22       | 8MM05321009A | 螺絲          | Screw                      |      | 2    |
| 23       | 8MM05320409A | 螺絲          | Screw                      |      | 1    |
| 24       | 4CV0110111   | 墊圈          | Washer                     |      | 1    |
| 25       | 4CV0110105   | 簧片          | Spring                     |      | 1    |
| 26       | 8MM05322008A | 螺絲          | Screw                      |      | 2    |
| 27       | 4CV0110109   | 墊圈          | Washer                     |      | 2    |
| 28       | 4CV0110102   | 連接板         | Attachment Plate           |      | 1    |
| 29       | 4CV0110110   | 螺帽          | Nut                        |      | 1    |
| 30       | 4CV0110107   | 固定板         | Plate                      |      | 1    |
| 31       | 4CV0110101   | 吸屑管         | Suction Pipe Unit          |      | 1    |
| 32       | 8MM04280807A | 螺絲          | Screw                      |      | 2    |
| 33       | 4CV01101     | 吸屑組         | Suction Pipe Unit Asm.     |      | 1    |
| 34       | C-100        | 集屑袋組        | Suction Pipe Unit Bag Asm. |      | 1    |
| 35       | M-200        | 導屑軟管組       | Vinyle Tubu                |      | 1    |
| 36       | CV01006      | 空壓集屑組       | Suction Pipe Unit Asm.     |      | 1    |
| 37       | 4CV00601261  | 調壓濾水閥       | Regulator                  |      | 1    |
| 38       | 4AL013028    | 空氣管接頭       | Connector                  |      | 1    |
| 39       | 4TC012016    | Y型三通接頭      | Y Connector                |      | 1    |
| 40       | 4AL013010    | ψ6空氣管       | Air Tube                   |      | 3    |
| 41       | 4CV08F0102   | 電磁閥         | Electrical contorller      |      | 1    |
| 42       | 2206110228   | 節流閥         | Speed Controller           |      | 1    |
| 43       | 4AL013018    | 電線          | Cable                      |      | 1    |
| 44       | 4AL013012    | 連接器套頭15P    | Power Cord Cap             |      | 1    |
| 45       | 4AL013014    | 端子          | Power Cord                 |      | 2    |
| 46       | 4AL013016    | 15P連接器      | Power Cord                 |      | 1    |
| 47       | 8MC03204505A | 螺絲          | Screw                      |      | 2    |
| 48       | 8MC04282007A | 螺絲          | Screw                      |      | 2    |
| 49       | 4AL013024    | 空壓組支架       | Bracket                    |      | 1    |
| 50       | 8WD40001300A | 木螺絲         | Wood Screw                 |      | 2    |
| 51       | 8MB05320710A | 螺絲          | Screw                      |      | 2    |
| 52       | 4CV00601263  | ψ8空氣管接頭     | Connector                  |      | 1    |
| 53       | 4PC01001     | 調壓濾水閥組      | Regulator Asm              |      | 1    |

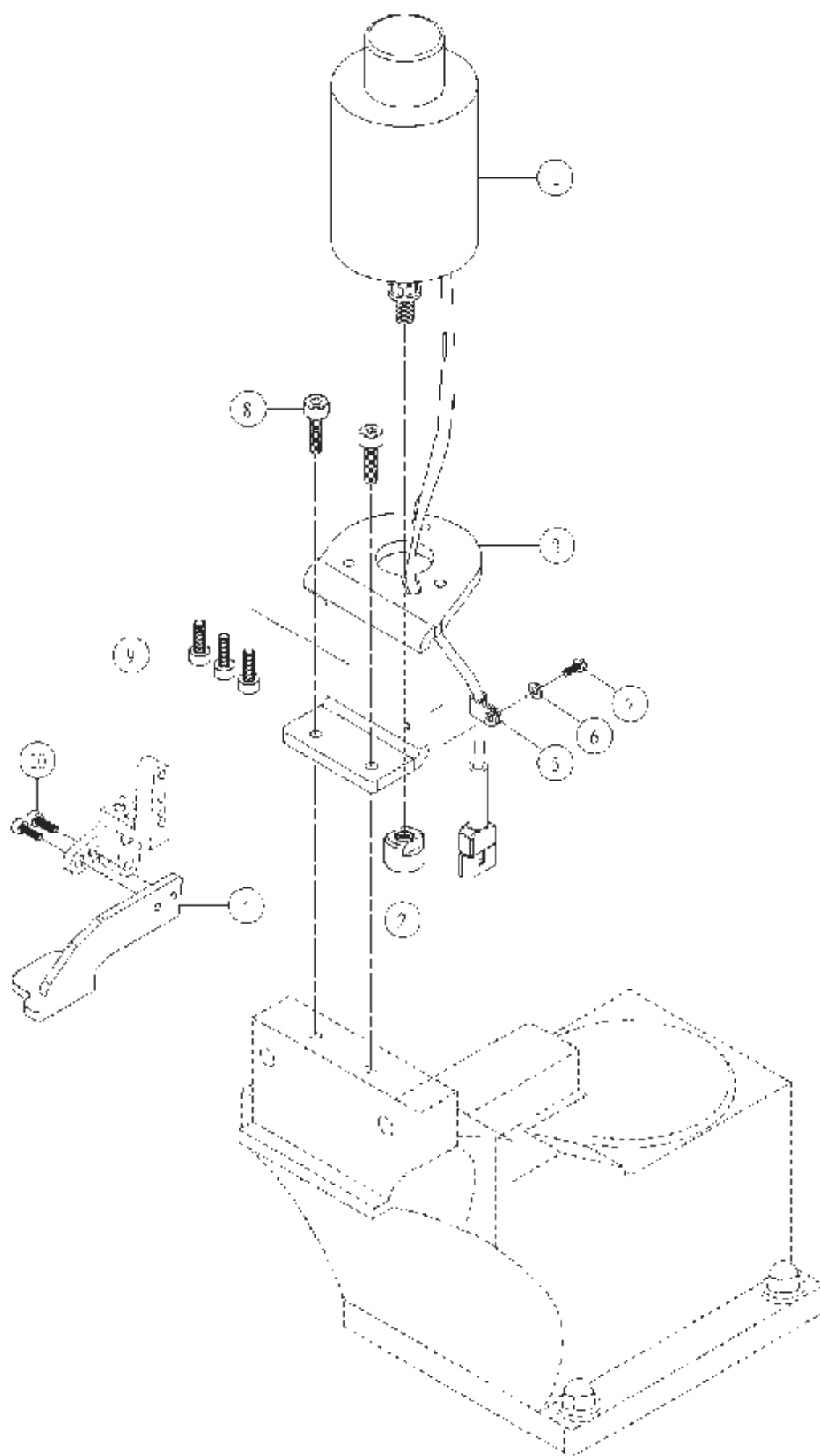
CV010M 節氣式集屑裝置 TT-S31用 CHAIN REMOVAL ASSEMBLY FOR TT-S31



CV010M / CV011M 節氣式集屑裝置 TT-S31用 CHAIN REMOVAL ASSEMBLY FOR TT-S31

| 序號       | 物料編號         | 名稱          |                            | 單位用量     |
|----------|--------------|-------------|----------------------------|----------|
| Ref. No. | Parts Number | Description |                            | Amt.Req. |
| 1        | Cv0100101    | 支架          | Bracket                    | 1        |
| 2        | 8MM85241607A | 螺絲          | Screw                      | 4        |
| 3        | 2100000223   | 墊圈(W3)      | Washer                     | 6        |
| 4        | CV0100102    | 活動架         | Washer                     | 1        |
| 5        | 8MM05321009A | 螺絲          | Screw                      | 5        |
| 6        | CV0100109    | 墊圈          | Washer                     | 4        |
| 7        | CV0100106    | 固定板         | Plate                      | 1        |
| 8        | CV0100103    | 簧片          | Spring                     | 1        |
| 9        | CV0100107    | 螺絲          | Screw                      | 1        |
| 10       | 8MB75180405A | 螺絲          | Screw                      | 2        |
| 11       | 8MM05321609A | 螺絲          | Screw                      | 1        |
| 12       | CV0100110    | 墊圈          | Washer                     | 1        |
| 13       | 8MA05320610A | 螺帽          | Nut                        | 1        |
| 14       | CV0100104    | 連接板         | attachment Plate           | 1        |
| 15       | CV0100105    | 吸屑管         | Suction Pipe Unit          | 1        |
| 16       | CV01001      | 吸屑組         | Suction Pipe Unit Asm.     | 1        |
| 17       | 8MM04280507A | 螺絲          | Screw                      | 3        |
| 18       | 4CV0110104   | 固定板         | Plate                      | 1        |
| 19       | 4CV0110106   | 螺絲          | Screw                      | 1        |
| 20       | 4CV0110108   | 墊圈          | Washer                     | 1        |
| 21       | 4CV0110103   | 活動架         | Bracket                    | 1        |
| 22       | 8MM05321009A | 螺絲          | Screw                      | 2        |
| 23       | 8MM05320409A | 螺絲          | Screw                      | 1        |
| 24       | 4CV0110111   | 墊圈          | Washer                     | 1        |
| 25       | 4CV0110105   | 簧片          | Spring                     | 1        |
| 26       | 8MM05322008A | 螺絲          | Screw                      | 2        |
| 27       | 4CV0110109   | 墊圈          | Washer                     | 2        |
| 28       | 4CV0110102   | 連接板         | attachment Plate           | 1        |
| 29       | 4CV0110110   | 螺帽          | Nut                        | 1        |
| 30       | 4CV0110107   | 固定板         | Plate                      | 1        |
| 31       | 4CV0110101   | 吸屑管         | Suction Pipe Unit          | 1        |
| 32       | 8MM04280807A | 螺絲          | Screw                      | 2        |
| 33       | 4CV01101     | 吸屑組         | Suction Pipe Unit Asm.     | 1        |
| 34       | C-100        | 集屑袋組        | Suction Pipe Unit Bag Asm. | 1        |
| 35       | M-200        | 導屑軟管組       | Vinyle Tubu                | 1        |
| 36       | CV01006      | 空壓集屑組       | Suction Pipe Unit Asm.     | 1        |
| 37       | 4CV00601261  | 調壓濾水閥       | Regulator                  | 1        |
| 38       | 4AL013028    | 空氣管接頭       | Connector                  | 1        |
| 39       | 4AL013024    | 空壓組支架       | Bracket                    | 1        |
| 40       | 4AL013010    | φ6空氣管       | Air Tube                   | 2        |
| 41       | 4CV08F0102   | 電磁閥         | Electrical contorller      | 1        |
| 42       | 2206110228   | 節流閥         | Speed Controller           | 1        |
| 43       | 4AL013018    | 電線          | Cable                      | 1        |
| 44       | 4AL013012    | 連接器套頭15P    | Power Cord Cap             | 1        |
| 45       | 4AL013014    | 端子          | Power Cord                 | 2        |
| 46       | 4AL013016    | 15P連接器      | Power Cord                 | 1        |
| 47       | 8MC03204505A | 螺絲          | Screw                      | 2        |
| 48       | 8MC04282007A | 螺絲          | Screw                      | 2        |
| 49       | 8WD40001300A | 木螺絲         | Wood Screw                 | 2        |
| 50       | 8MB05320710A | 螺絲          | Screw                      | 2        |
| 51       | 4CV00601263  | φ8空氣管接頭     | Connector                  | 1        |
| 52       | 4PC01001     | 調壓濾水閥組      | Regulator Asm              | 1        |

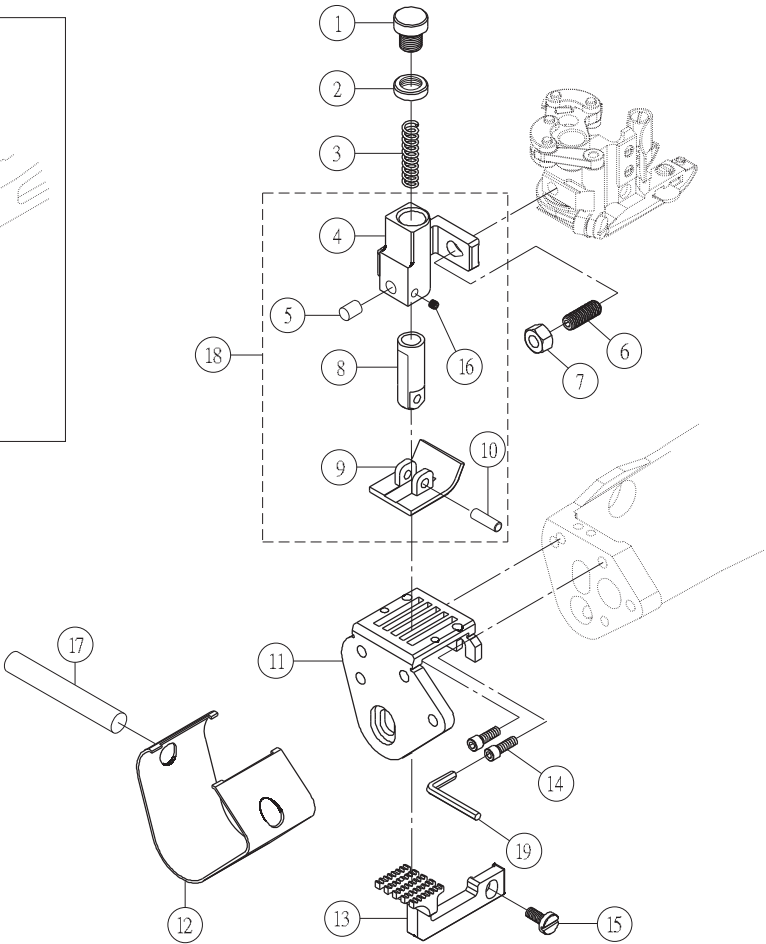
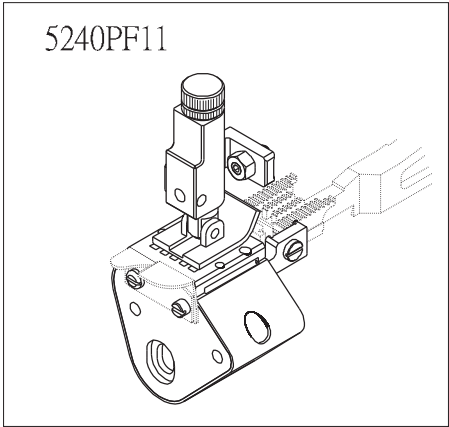
## 2PK04 電式式壓脚装置 TT-831E用 1Elee-Magnetic Pressor Foot Lifter For TT-831E



PFE04 電動式壓腳提昇裝置 TT-S31E用 用Elec-Maghetic Presser Foot Lifter For TT-S31E

| 序號       | 物料編號         | 名 稱         |                              | 單位   | 用量   |
|----------|--------------|-------------|------------------------------|------|------|
| Ref. No. | Parts Number | Description |                              | Amt. | Req. |
| 1        | 4PFE010101   | 磁力線圈        | Presser Foot Lifter Solenoid |      | 1    |
| 2        | 4PFE010113   | 套管          | Clutch Sleeve                |      | 1    |
| 3        | 4PFE040101   | 支架          | Bracket                      |      | 1    |
| 4        | 4PFE040102   | 連桿          | Bracket                      |      | 1    |
| 5        | 2120051010   | 管夾          | Thread Pipe Stay             |      | 1    |
| 6        | 2100000223   | W3墊圈        | Washer                       |      | 1    |
| 7        | 8MC04280607D | 螺絲          | Screw                        |      | 1    |
| 8        | 8MM06401610X | 螺絲          | Screw                        |      | 2    |
| 9        | 8MM05321409X | 螺絲          | Screw                        |      | 3    |
| 10       | 8MM05321009A | 螺絲          | Screw                        |      | 2    |

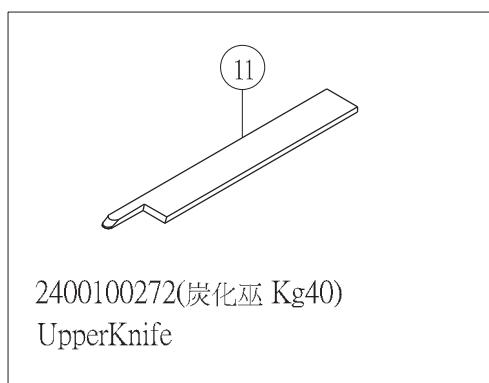
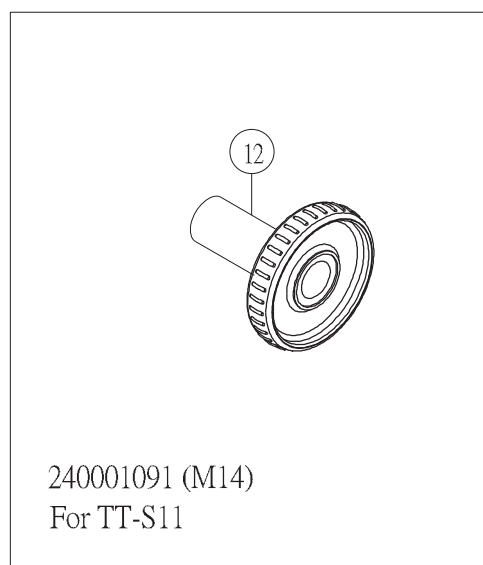
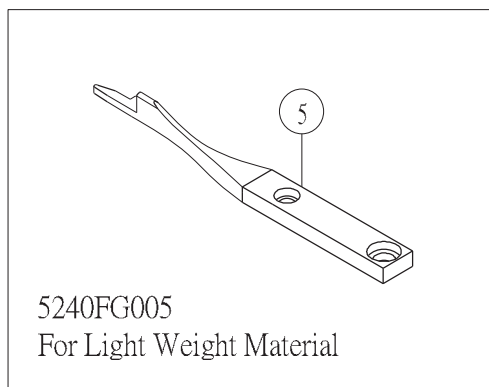
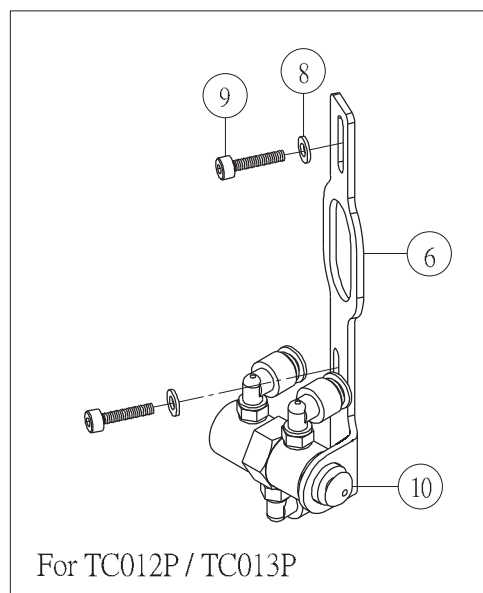
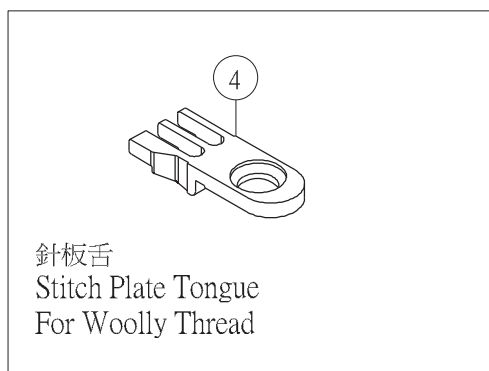
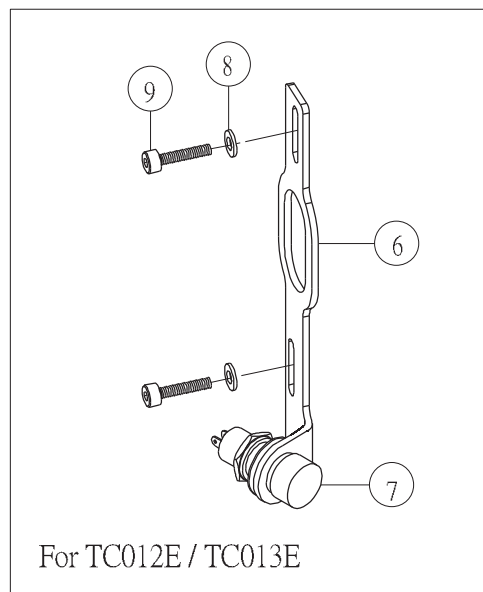
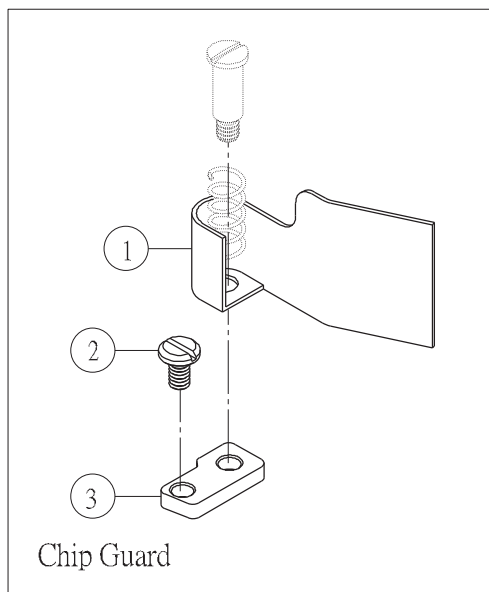
OPTION 選購品(一)



## 選購品(一) OPTION(1)

| 序號       | 物料編號         | 名 稱         |                | 單位   | 用量   |
|----------|--------------|-------------|----------------|------|------|
| Ref. No. | Parts Number | Description |                | Amt. | Req. |
| 1        | 5240PF1137   | 調整螺椿        | Stud           |      | 1    |
| 2        | 5240PF1139   | 螺帽          | Nut            |      | 1    |
| 3        | 5240PF1136   | 壓縮彈簧        | Spring         |      | 1    |
| 4        | 5240PF1135   | 支架          | Holder         |      | 1    |
| 5        | 5240PF1140   | 止動銷         | Pin            |      | 1    |
| 6        | 8SN44401200A | 螺絲          | Screw          |      | 1    |
| 7        | 8SA44400407A | 螺帽          | Nut            |      | 1    |
| 8        | 5240PF1134   | 壓桿          | Press Bor      |      | 1    |
| 9        | 5240PF1133   | 壓腳底         | Press Foot     |      | 1    |
| 10       | 90ST0310     | 結合銷         | Pin            |      | 1    |
| 11       | 5240PF1132   | 送布齒導板       | Feed Dog Plate |      | 1    |
| 12       | 5240PF1138   | 護罩          | Cover          |      | 1    |
| 13       | 5240PF1131   | 送布齒         | Feed Dog       |      | 1    |
| 14       | 8MM04281207A | 螺絲          | Screw          |      | 2    |
| 15       | 8SB44401208A | 螺絲          | Screw          |      | 1    |
| 16       | 8MH85240500A | 螺絲          | Screw          |      | 1    |
| 17       | 5240PF1141   | 拆卸工具        | Tool           |      | 1    |
| 18       | 5204APF11    | 壓腳底組        | Press Foot Asm |      | 1    |
| 19       | 66636        | 六角扳手(3mm)   | Wrench (3mm)   |      | 1    |

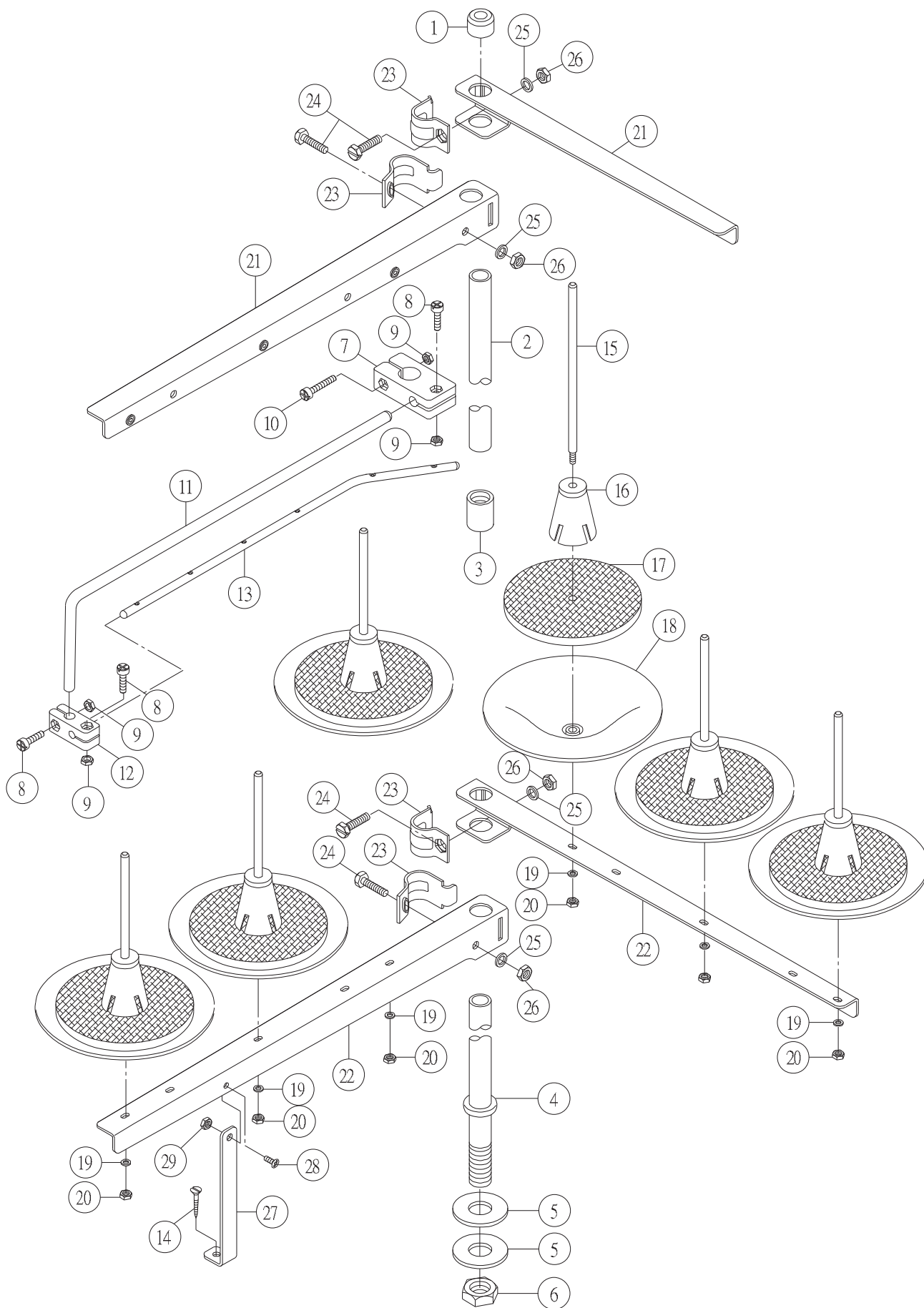
## 選購品(二) OPTION



## 選購品(二) OPTION(2)

| 序號       | 物料編號         | 名 稱           | 單位                  | 用量   |
|----------|--------------|---------------|---------------------|------|
| Ref. No. | Parts Number | Description   | Amt.                | Req. |
| 1        | 5240PF01101  | 導布屑           | Chip Guard          | 1    |
| 2        | 8SB24560405A | 螺絲            | Screw               | 1    |
| 3        | 5240PF0111   | 承座            | Chip Guard Plate    | 1    |
| 4        | 5240TP003B   | 針板舌           | Stitch Plate Tongue | 1    |
| 5        | 5240FG005    | 疊縫導模          | Lap Former          | 1    |
| 6        | 4TC012029    | 開關支架          | Bracket             | 1    |
| 7        | 4TC012030    | 電控開關          | Push Button Switch  | 1    |
| 8        | 2100000223   | 墊圈            | Washer              | 2    |
| 9        | 8MM85242007A | 螺絲            | Screw               | 2    |
| 10       | 4TC012031    | 氣動開關          | Push Button Switch  | 1    |
| 11       | 2400100272   | 刀片 (炭化鋁 KG40) | Upper Knife         | 1    |
| 12       | 240001092    | 手輪 (M12-1.25) | Handwheel           | 1    |

選購品(三)66712 6線線架組 OPTION(3) 66712 Thread Stand Components



## 選購品(三)66712 6線線架組 OPTION(3) 66712 Thread Stand Components

| 序號       | 物料編號         | 名稱          |                        | 單位   | 用量   |
|----------|--------------|-------------|------------------------|------|------|
| Ref. No. | Parts Number | Description |                        | Amt. | Req. |
| 1        | 667051       | 柱帽          | Rod Cup                |      | 1    |
| 2        | 667052       | 上柱          | Upper Thread Stand Rod |      | 1    |
| 3        | 667053       | 接頭          | Joint                  |      | 1    |
| 4        | 6671211      | 下柱          | Lower Thread Stand Rod |      | 1    |
| 5        | 667055       | 墊圈          | Washer                 |      | 2    |
| 6        | 667056       | 螺帽          | Nut                    |      | 1    |
| 7        | 667057       | 接頭          | Bracket                |      | 1    |
| 8        | 667058       | 螺絲          | Screw                  |      | 3    |
| 9        | 667059       | 螺帽          | Nut                    |      | 4    |
| 10       | 6670510      | 螺絲          | Screw                  |      | 1    |
| 11       | 6670511      | 旋臂          | Arm                    |      | 1    |
| 12       | 6670512      | 接頭          | Bracket                |      | 1    |
| 13       | 6670513      | 導線桿         | Thread Guide           |      | 1    |
| 14       | 6670530      | 木螺絲         | Wood Screw             |      | 6    |
| 15       | 6670516      | 定心錐         | Spool Retaining Fig    |      | 6    |
| 16       | 6670517      | 緩衝墊         | Seat                   |      | 6    |
| 17       | 6670518      | 線盤          | Spool Tray             |      | 6    |
| 18       | 6670519      | 彈簧墊圈        | Washer                 |      | 6    |
| 19       | 6670520      | 螺帽          | Nut                    |      | 6    |
| 20       | 6670521      | 導線臂         | Thread Guide           |      | 1    |
| 21       | 6670522      | 線盤座         | Thread Guide           |      | 2    |
| 22       | 6670523      | 夾板          | Clamp                  |      | 4    |
| 23       | 6670524      | 螺絲          | Screw                  |      | 4    |
| 24       | 6670525      | 彈簧墊圈        | Washer                 |      | 4    |
| 25       | 6670526      | 螺帽          | Nut                    |      | 4    |
| 26       | 6670527      | 撐桿          | Support Rod            |      | 1    |
| 27       | 6670528      | 螺絲          | Screw                  |      | 1    |
| 28       | 6670529      | 螺帽          | Nut                    |      | 1    |
| 29       | 6670515      | 線盤軸         | Spool Pin              |      | 1    |